## **BUNCHING INDEX FOR BULK CARGO PORTS**

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### ABSTRACT

In this study, we propose a novel Bunching Index (BI) model to derive a useful parameter for quantifying instantaneous information of congestion degree of ports based on number of vessels waiting for berths, waiting time and vessels size. Further analysis based on the data of port calls, port processes, and cargo demands from a general and bulk cargo port in Southeast Asia shows that the proposed bunching index well reflects the impact of vessel bunching at ports. It is found that bunching index is significantly correlated to certain types of port processes, cargo storage balance, and number of trucking trips for the cargo with time lags. Our study demonstrates that bunching index can be used for predicting time-ahead bunching, detecting the impact of bunching and factors affecting operations, and evaluating the effectiveness of counter measures for reducing bunching. We believe that bunching index can be used for other ports to detect hidden patterns and provide insights for improving port operation efficiency and optimizing resource utilization.

Keywords: bunching, bulk cargo ports, port operation efficiency, Berth on arrival rate

### 1. INTRODUCTION

Port congestion happens when the number of vessels waiting for berthing is accumulated to a certain level that exceeds the port capacity and the affected vessels have to wait longer than expected. Considering the detrimental impact of port congestion on port operator, shipping agents, and consignees, many researchers have studied possible factors that cause port congestion, cost associated with port congestion, and the ways to avoid and eliminate port congestion (Gidado 2015; Naudé 2016; Pani 2013).

Port congestion related studies could be more effective only when the severity of port congestion at any given time can be properly quantified. From the literature, the quantification of the degree of port congestion may be measured from different perspectives. One is from the view of ports, such as congestion index defined by Abe and Wilson (2011), i.e., the ratio of throughput handled in the port to the whole capacity of the port, which can also be considered as ports utilization rate. High value of this index implies high possibility of congestion. Berth on Arrival (BoA) rate, the percentage of vessels berthed within a certain time window since arrival, is usually used at ports, representing the performance of berthing at a port over a certain time period (Dai et al. 2004; Huang et al. 2008; Yang, Zhang, and Lam 2013). Lower BoA represents that the percentage of vessels not berthed within the specific time window is higher at ports. It also implies higher possibility of a long queue waiting for berths.

However, both congestion index and BoA cannot provide timely information for port berthing status and ignores the evaluation of berthing service from the view of vessel owners and consignees, i.e., the volumes of cargo on the vessels coupling the waiting duration matter, which is related to the demurrage cost occurred and the potential cost of cargo shortage due to the delayed unloading schedule, and affects vessels' next schedule etc.

The second one is from the view of ports' customers, i.e., shipping companies and consignees. UNCTAD (1976) proposed average waiting time to represent port congestion. This index cannot reflect the impact of the number of waiting vessels. If average waiting time is same, more waiting vessels implies a more severe congestion. Naudé (2016) improved the index by considering both average waiting time and number of waited vessels. Two indices are not convenient to be used to quantify the impact of the congestion situation and the vessel DWT are not reflected either.

It is obvious that port congestion at the moment is not properly quantified to reflect the real-time severity of congestion and the factors that concern various stakeholders. In this paper a novel Bunching Index (BI) model is proposed to derive a composite parameter for quantifying instantaneous information of congestion degree of ports based on the number of waiting vessels, waiting time and vessels size. The association between the proposed index and port operation parameters, and cargo demands is investigated based on the data of port calls from a general and bulk cargo port in Southeast Asia. We found that BI is significantly correlated to some port operations, cargo storage balance, and number of trucking trips for the cargo with time lags. The rest of this paper is organized as follows: the details

of the bunching index is formulated in Section 2; the influence of bunching index to other port loading/unloading processes is explored in Section 3; the study and discussions of factors that could affect bunching index is presented in Section 4; conclusions and further study directions are discussed in Section 5.

# 2. BUNCHING INDEX DEFINITION AND FORMULATION

# 2.1. Definition of bunching index in general and bulk cargo port

Bunching index is a concept that can be generally found define regularity assessment in to scheduled transportation system (Daganzo 1997), such as flight traffic (Dravecka 2006), bus transport (Li, Yang, and Ma 2013) and container liners. Different from scheduled transportation system where vehicles/vessels/planes scheduled are arrive to regularly, the berthing of vessels at general and bulk cargo port is usually irregular, i.e., vessels arrive with FCFS (first come and first served) mode. As such, bunching of vessels for berthing is expected, especially when there is higher throughput and limited number of berths available. Hence, bunching index for general and bulk cargo port is important to reflect the degree of port congestion.

Upon defining bunching index for general and bulk cargo port, we have the following considerations:

- 1. Vessels' waiting time threshold. Only vessels whose waiting time exceeds the threshold are accounted in bunching index calculation. This threshold can be changed according to different ports' regulation. Usually, it can be set the same as the threshold adopted for calculating BoA rate. For example, a 1-day time window is used in this study.
- 2. Accumulative effect of the number of waiting vessels and their waiting time. The longer the vessels wait and the more the vessels at port, the higher the bunching index is. As different vessels contribute differently to bunching index, bunching index is defined as the product of all vessels' contributions. We further assume that congestion severity increases exponentially as the increase of waiting time.
- 3. Impact of vessel size. Here vessel size is its deadweight. We choose deadweight instead of vessel throughput as deadweight directly links with the demurrage fee. The contribution of each vessel to bunching index is a power with the base of a function of vessel size. To avoid a too high and obtain a reasonable bunching index, the function of vessel size is defined as the sum of one and standardized vessel size, which is the ratio of vessel size divided by its maximum possible value of vessel size at the port. Here, maximum possible value is the biggest vessel deadweight at the port in history.

Let t denote current time,  $w_i$  denote the deadweight of vessel i,  $t_i(t)$  denote waiting time of vessel i until time t,

 $t_0$  denote BoA threshold, the bunching index at time t is defined as

Eq. 1

where

$$l_i(t) = l(w_i, t_i) = (1 + g(w_i))^{f(t_i(t))}$$

 $B(t) = \prod_{i \in \Omega_t} l_i(t)$ 

 $\Omega_t$  is the set of all vessels at the port at time t;  $l_i(t)$  is the contribution of vessel i to bunching index;  $g(w_i)$  reflects the impact of vessel's deadweight, and it is in (0, 1) with  $g(w_i) = \alpha w_i/W$ ,  $\alpha$  is an adjustment parameter,  $W = max\{w_i | i \in \Omega\}$ ,  $\Omega$  is the set of all vessels at the port in history;  $f(t_i)$  is to reflect the impact of vessel's waiting time,  $f(t_i) = max\{0, t_i - t_0\}$ . It implies that B(t) is 1, if there is no bunching at time t; B(t) > 1 if bunching presents.

# 2.2. Application of bunching index to a general cargo port

To check the reasonability and effectiveness of the proposed bunching index, we compared bunching index with the number of vessels at port and vessels' waiting time based on port calls data from a general and bulk cargo port in Southeast Asia. The data from April 2011 until June 2015 is used to verify the bunching index. Figure 1 depicts the time series of bunching index, number of vessels and waiting time calculated upon each vessel arriving at berth.

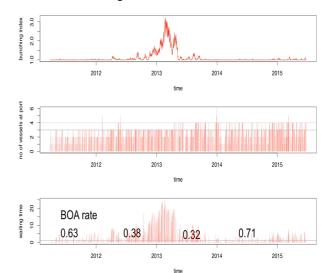


Figure 1: Bunching index, number of vessels and waiting time from April 2011 until June 2015 calculated upon each vessel arriving at berth. First panel: bunching index obtained based on Eq. 1; Second panel: number of vessels at port; third panel: waiting time before a vessel arriving at berth. BOA rate is calculated at annual basis.

From the Figure 1, it is clear that the bunching index reaches its highest point in 2013, when exceptional long waiting time erupts and the BoA rate is the lowest among all studied years. The bunching index is closely related to the BoA as the same threshold is used for both bunching index and BoA calculation. On the other hand, the number of vessels in the queue does not significantly affect bunching index. It is because the bunching index gives allowance for the vessel to be waiting in the queue. It affects the bunching index only when queuing time is longer than expected. Meanwhile, it also indicates that the fluctuation of the number of vessels is not the only factor affecting congestion degree and it works together with the duration of waiting time. It will be further discussed in Section 4.

# 3. HOW DOES BUNCHING INDEX AFFECT PORT PROCESSING

In this section, we explore how does bunching index associate with port operations through the port calls data from the general and bulk cargo port in Southeast Asia. We investigate the impact of bunching index on all nonworking hour components for cement cargo unloading, including gantry (gantry moving and positioning), lubricant, trimming (trimming and cleaning of vessel cargo hole), silo stoppage (unloading stoppage due to silo capacity limitation), rain, port breakdown, others by consignee (others stoppage caused by consignee) and others by port (other stoppage caused by port).

Among all the non-working hour components, gantry and trimming are found having significant relationship to the bunching index after controlling other factors, such as cargo throughput, shipping agent, cargo type, net-working hour and non-working hour components other than the interested component using port stay data from April 2011 until June 2015 (see **Table 1**).

Table 1: Significant impact of bunching index on nonworking hour components

Non-working	hour	Bunching	index	p-value
components		coefficient		
Gantry (day)		1.449e-02		0.01430
Trimming (day)		-1.900e-02		0.01496

For net-working hour (NWH), we found that the impact of bunching index on NWH is not significant after controlling the effect of port and cargo relevant factors and non-working components. On the other hand, if we associate bunching index with NWH without controlling other factors, significant relationship between bunching index and NWH is detected. It implies that NWH might be affected by port of loading and/or cargo relevant factors (e.g., the type of cargos).

#### 4. WHICH FACTORS CAN AFFECT BUNCHING INDEX

We further explore the factors that could affect or indicate bunching index through the cement vessel port calls data from the port. High cement demand implies high volume of cement and more vessels required by cement consignees, which would trigger possible high bunching index. The number of daily cement trucks passing through the port gates may reflect cement demand. To remove the periodic fluctuation of the number of cement trucks, a monthly moving average is used. The cross-correlation between cement trucks and daily maximum bunching index from August 2013 to August 2015 is calculated (see **Figure 2**). It is detected that cement trucks number 28 days ago has highest correlation coefficient with the current bunching index.



Figure 2: Cross-correlation between cement trucks (monthly moving average) and daily maximum bunching index

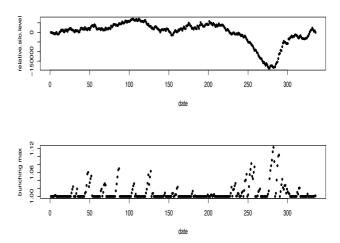


Figure 3: Estimated relative silo level and bunching index from April 2014 to February 2015

Silo balance can be another factor to reflect cement demand and also a more direct indicator to bunching index compared with the number of triveles transfing in the port's yard. Figure 3 illustrates the comparison of time series of estimated relative silo level and bunching index from April 2014 to February 2015. Furthermore, the cross-correlation between estimated relative silo level and daily maximum bunching index from April 2014 to February 2015 is calculated and depicted in **Figure 4**. Compared with the correlation between truck number and bunching index, higher correlation coefficient is detected between relative silo level and bunching index. It is detected that relative silo level one day ago has highest correlation coefficient with current bunching index.

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Lag

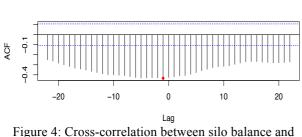


Figure 4: Cross-correlation between silo balance and daily maximum bunching index

### 5. CONCLUSIONS AND FUTURE WORK

In this paper, we propose a novel bunching index that takes into consideration the number of waiting vessels, vessel sizes and their waiting time. As a useful parameter for port and port efficiency study, the association between BI and other port operation parameters is indeed detected in this study. Significant relationship is found between bunching index and nonworking hour components in port operation: gantry and trimming after controlling other factors. More specifically, higher bunching index associates longer gantry time and shorter trimming time. Silo balance and number of cement trucks entering into port have lagged effect on bunching index. Silo balance one day ago has highest negative correlation to bunching index, while number of trucks one month ago has the highest positive correlation to bunching index considering all lags.

Our study demonstrates that bunching index can be used for predicting time-ahead bunching, detecting the impact of bunching and factors affecting operations, and evaluating the effectiveness of counter measures for reducing bunching. It suggests that advanced booking is one option to reduce bunching besides increasing port resources. We believe that BI can be used for other ports to detect hidden patterns and provide insights for improving port operation efficiency and optimizing resource utilization. The BI can also be extended to include other relevant factors, such as cargo size, to better reflect the significance of vessels affected. A version II BI might be realized in the near future that is able to be used not only in bulk cargo terminal but in general and container cargo terminals.

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